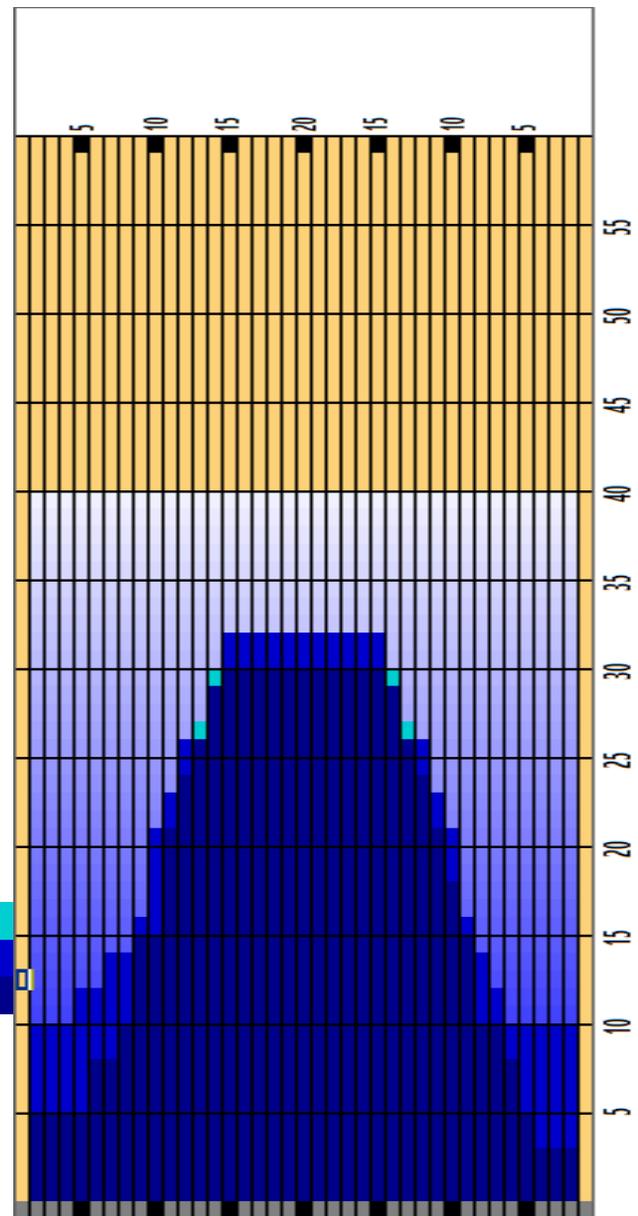


|                      |         |                    |         |                    |         |
|----------------------|---------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 40      | Reverse Brush Drop | 37      | Oil Per Board      | 50 ul   |
| Forward Oil Total    | 16.5 mL | Reverse Oil Total  | 12.7 mL | Volume Oil Total   | 29.2 mL |
| Tank Configuration   | N/A     | Tank A Conditioner | Current | Tank B Conditioner | Ice     |

|    | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|----|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 3     | 14    | A    | 111     | 0.0   | 3.9  | 3.9  | 5550  |
| 2  | 2L    | 5R   | 1     | 14    | A    | 34      | 3.9   | 5.8  | 1.9  | 1700  |
| 3  | 6L    | 6R   | 1     | 18    | A    | 29      | 5.8   | 8.3  | 2.5  | 1450  |
| 4  | 8L    | 7R   | 1     | 18    | A    | 26      | 8.3   | 10.8 | 2.5  | 1300  |
| 5  | 9L    | 9R   | 2     | 18    | A    | 46      | 10.8  | 15.9 | 5.1  | 2300  |
| 6  | 11L   | 10R  | 1     | 18    | A    | 20      | 15.9  | 18.4 | 2.5  | 1000  |
| 7  | 11L   | 11R  | 1     | 22    | A    | 19      | 18.4  | 21.5 | 3.1  | 950   |
| 8  | 12L   | 12R  | 1     | 22    | A    | 17      | 21.5  | 24.6 | 3.1  | 850   |
| 9  | 13L   | 13R  | 1     | 22    | A    | 15      | 24.6  | 27.7 | 3.1  | 750   |
| 10 | 14L   | 14R  | 1     | 22    | A    | 13      | 27.7  | 30.8 | 3.1  | 650   |
| 11 | 2L    | 2R   | 0     | 22    | A    | 0       | 30.8  | 34.0 | 3.2  | 0     |
| 12 | 2L    | 2R   | 0     | 26    | A    | 0       | 34.0  | 40.0 | 6.0  | 0     |

|    | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|----|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1  | 2L    | 2R   | 0     | 30    | A    | 0       | 40.0  | 32.0 | -8.0 | 0     |
| 2  | 15L   | 15R  | 1     | 22    | A    | 11      | 32.0  | 28.9 | -3.1 | 550   |
| 3  | 14L   | 14R  | 1     | 22    | A    | 13      | 28.9  | 25.8 | -3.1 | 650   |
| 4  | 12L   | 12R  | 1     | 18    | A    | 17      | 25.8  | 23.3 | -2.5 | 850   |
| 5  | 11L   | 11R  | 1     | 18    | A    | 19      | 23.3  | 20.8 | -2.5 | 950   |
| 6  | 10L   | 10R  | 2     | 18    | A    | 42      | 20.8  | 15.7 | -5.1 | 2100  |
| 7  | 9L    | 9R   | 1     | 14    | A    | 23      | 15.7  | 13.8 | -1.9 | 1150  |
| 8  | 7L    | 8R   | 1     | 14    | A    | 26      | 13.8  | 11.9 | -1.9 | 1300  |
| 9  | 5L    | 7R   | 1     | 14    | A    | 29      | 11.9  | 10.0 | -1.9 | 1450  |
| 10 | 2L    | 2R   | 2     | 14    | A    | 74      | 10.0  | 6.1  | -3.9 | 3700  |
| 11 | 2L    | 2R   | 0     | 14    | A    | 0       | 6.1   | 0.0  | -6.1 | 0     |



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 3.33                 | 1.58                | 1.03                | 1.03                 | 1.56                | 3.75                 |

