



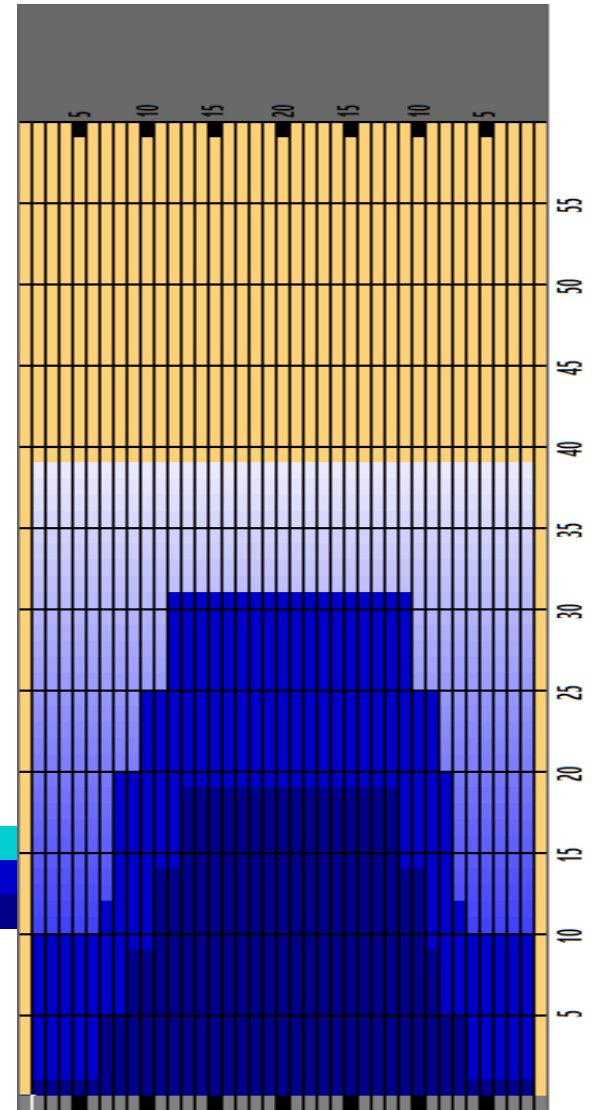
Odense International 2019



| | | | | | |
|----------------------|---------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 39 | Reverse Brush Drop | 36 | Oil Per Board | 50 ul |
| Forward Oil Total | 12.3 mL | Reverse Oil Total | 14.65 mL | Volume Oil Total | 26.95 mL |
| Tank Configuration | ALT | Tank A Conditioner | prodigy | Tank B Conditioner | prodigy |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 14 | 74 | 0.0 | 1.9 | 1.9 | 3700 |
| 2 | 7L | 7R | 2 | 14 | 54 | 1.9 | 5.8 | 3.9 | 2700 |
| 3 | 9L | 9R | 2 | 14 | 46 | 5.8 | 9.7 | 3.9 | 2300 |
| 4 | 11L | 10R | 2 | 18 | 40 | 9.7 | 14.8 | 5.1 | 2000 |
| 5 | 13L | 12R | 2 | 18 | 32 | 14.8 | 19.9 | 5.1 | 1600 |
| 6 | 2L | 2R | 0 | 22 | 0 | 19.9 | 31.0 | 11.1 | 0 |
| 7 | 2L | 2R | 0 | 30 | 0 | 31.0 | 39.0 | 8.0 | 0 |

| | START | STOP | LOADS | SPEED | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 39.0 | 31.0 | -8.0 | 0 |
| 2 | 12L | 11R | 2 | 22 | 36 | 31.0 | 24.8 | -6.2 | 1800 |
| 3 | 10L | 9R | 2 | 18 | 44 | 24.8 | 19.7 | -5.1 | 2200 |
| 4 | 8L | 8R | 3 | 18 | 75 | 19.7 | 12.1 | -7.6 | 3750 |
| 5 | 7L | 7R | 1 | 14 | 27 | 12.1 | 10.2 | -1.9 | 1350 |
| 6 | 2L | 2R | 3 | 14 | 111 | 10.2 | 4.3 | -5.9 | 5550 |
| 7 | 2L | 2R | 0 | 14 | 0 | 4.3 | 0.0 | -4.3 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 7 In Lane
 Machine On 9/10/2013 11:36 AM

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 3,75 | 1,4 | 1 | 1 | 1,27 | 3,75 |

